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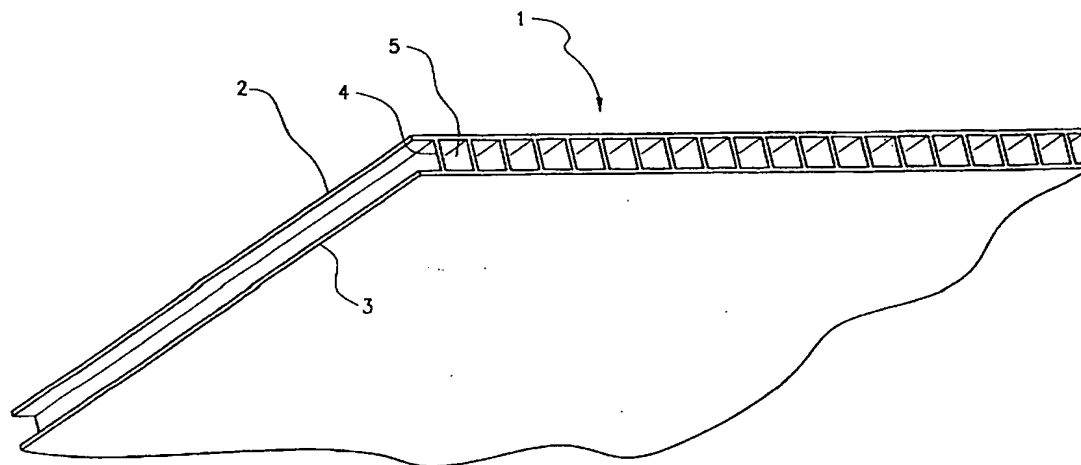
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(54) Title: IMPROVED COMPOSITE SHEETING MATERIAL AND METHOD OF MANUFACTURE



(57) Abstract: A method of manufacturing a composite fluted sheeting material comprising at least two surfaces interspersed with a plurality of substantially parallel spaced webs forming a plurality of elongate semi closed cells (5), and a filler material set within said cells; the method including the steps of: (f) applying a blank fluted sheet to a receiving station (7); (g) preparing a filler material for delivery to a filling station; (h) moving said blank sheet and/or said filling station relative to each other such that said filling station moves in a linear direction transversely across the open ends of said elongate semi closed cells of said sheet; (i) dispensing said filler material to said cells; allowing said filler material to set.

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